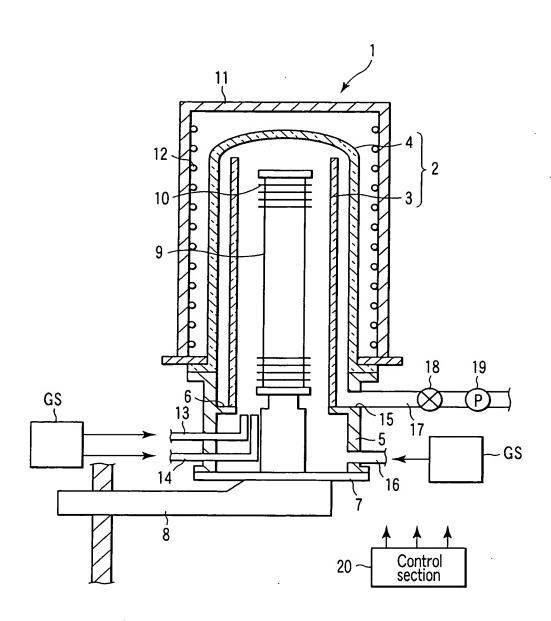
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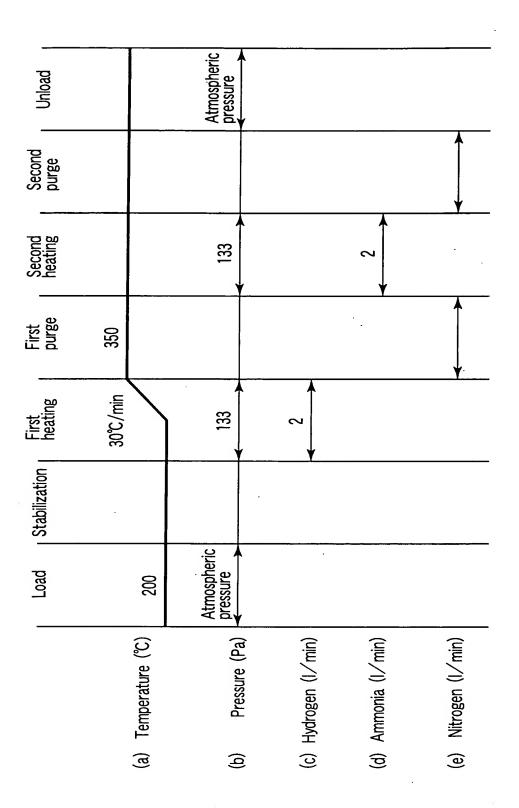
1/4



F I G. 1

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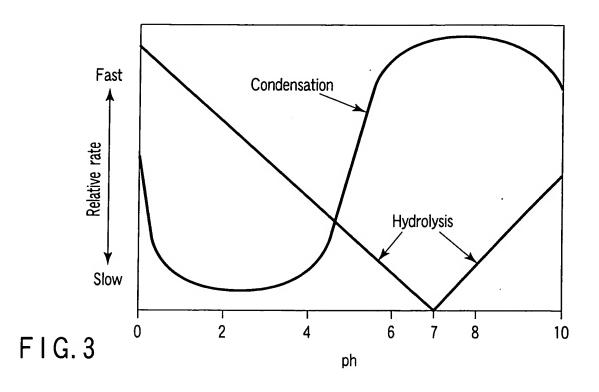
2/4



F1G.2

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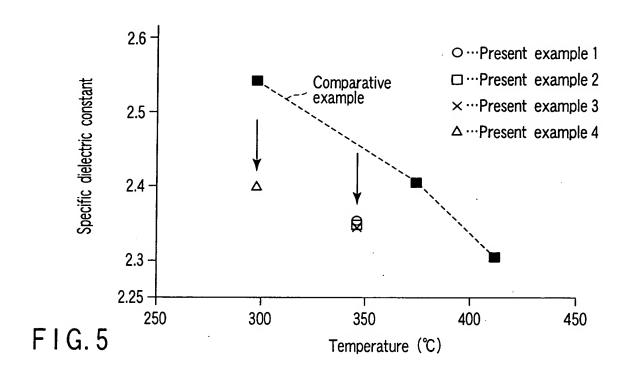


	First heating			Second heating	
	Temperature	Heating time	Temperature- up time	Temperature	Time
Present example 1	200℃	5 minutes	5 minutes	350℃	30 minutes
Present example 2	200℃	5 minutes	5 minutes	350℃	15 minutes
Present example 3	200℃	5 minutes	5 minutes	350℃	5 minutes
Present example 4	200℃	5 minutes	3 to 4 minutes	300℃	30 minutes

F I G. 4

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	First heating			Second heating	
	Temperature	Heating time	Temperature- up time	Temperature	Time
Present example 5	150℃	5 minutes	5 minutes	300℃	30 minutes
Present example 6	200℃ (350℃)	5 minutes (+5 minutes)	5 minutes	350℃	30 minutes
Present example 7	350℃	5 minutes		350℃	30 minutes

FIG.6